

Public Products List

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PCN Title: SO-16 Narrow (VIPower): Package Bill of Material Upgrade (All Ctms)

PCN Reference: ADG/22/13643

Subject: Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

VNH7070ASTR	VNH7100BASTR	VNH7070BASTR	
VN01TTTR	VNH5200ASTR-E		

IMPORTANT NOTICE - PLEASE READ CAREFULLY

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PRODUCT/PROCESS CHANGE NOTIFICATION

TITLE	SO-16 Narrow (VIPower): Package Bill of Material Upgrade (All Ctms)
IMPACTED	See list
PRODUCTS	See list
MANUFACT. STEP	Assembly
INVOLVED PLANT	Subcontractor UTAC - Thailand
CHANGE REASON	Capacity Increase
CHANGE	On VIPower products housed in SO-16 Narrow in UTAC assembly plant
DESCRIPTION	will be implemented the below change of Bill of material:
	Current
	Standard Leadframe
	Molding Compound SUMITOMO G605-L
	New
	Ulta High Density (UHD) Leaframe
	Molding Compound SUMITOMO G633CB
	See below additional details
TRACEABILITY	Dedicated Finished Good Codes
VALIDATION	Enclosed to this communication
DEDODTS	13643 Validation.zip
REPORTS	13043 validation.zip
IMPLEMENTATION	Upon Customer Agreement



New BOM (Ultra High-Density Lead Frame and new Molding Compound) qualification for SOIC 16 Leads Narrow package in UTAC Thailand plant

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Change description

- Aim of this document is to describe the activity performed to qualify the new bill of material in UNITED TESTING AND ASSEMBLY CENTER (namely UTAC).
- The SOIC Narrow 16 Leads package is assembled in UTAC Thailand plant.
- Full qualification activity has been performed in order to qualify the new UTAC bill of material (ULTRA HIGH-DENSITY Lead frame for SOIC Narrow 16 Leads package with Lead frame size 100 x 300 mm with 360 Unit/strip and new SUMITOMO G633CB Molding Compound).
- The new materials are ensuring the same quality and electrical characteristics as the current products assembled using the current bill of material (Lead frame size 43 x 215 mm with 64 Unit/strip and the current SUMITOMO G605-L Molding Compound).



ZVEI Guidelines

• According to ZVEI recommendations, the notification is required.

For integrated circuits or discrete semiconductors select below:										
				Hide Text Values: Hide Rows	Values: Hide Columns					Evaluation level A / B / C
Mark change				Assessment of impact on Supply Chain r - contractual agreements - technical interface of processability/manufa - form, fit, function, quality performance, relia	acturability of customer		ks hin oply	Understanding of semiconductors experts	Examples to explain	 Application level Boardlevel Component level Not relevant for qualification matrix
	Ţ,		ID	Type of change		No	Yes			A: Application B: Boardlevel C: Componer 1: Not releva
	x	SEM	-PA-11	Change of mold compound / encapsulation material		Р	P	Change of mold compound #encapsulation material.	e.g. change to green mold compound e.g. change of filler particles	С
	x	SEM		Production from a new equipment/tool which uses the equipment or extension of existing equipment pool) wit					(): e.g. extension of existing equipment pool (P): e.g. extension of dedicated equipment in case basic technology still need to be proven	С



Bill Of Material Comparison

Actual Bill of Material				
ITEM	MATERIAL			
FRAME	SO16 Narrow			
WIRE	1 MIL CU / 2 MILS CU / 2.5 MILS CU			
DIE ATTACH	GLUE HENKEL QMI529HT-2A1			
MOLD COMPOUND	RESIN SUMITOMO G605-L			

New Bill of Material				
ITEM	MATERIAL			
FRAME	SO16 Narrow UHD			
WIRE	1 MIL CU / 2 MILS CU / 2.5 MILS CU			
DIE ATTACH	GLUE HENKEL QMI529HT-2A1			
MOLD COMPOUND	RESIN SUMITOMO G633CB			



Lead frame comparison (VH46, VH70, VH71, VH73)

Top View Bottom View

Current frame

New frame



Lead frame comparison (VH46, VH70, VH71, VH73)

Top **Bottom Current frame** New frame



Lead frame comparison (VNE4)

Top View Bottom View

Current frame

New frame



Lead frame comparison (VNE4)

Тор **Bottom**



Current frame



Mold compound comparison

Supplier	Sumitomo	Sumitomo
Commercial Part	G600	G633CB
Application	Non-QFN Pkg	Non-QFN Pkg
Strip size	Matrix LF	UHD LF
Commercial / Development	Commercial	Commercial
Formulation :		
Filler Type	Silica	Silica
Filler Content (%)	~86.5	~87.0
Spherical / Flake (% / %)	100% Spherical	100% Spherical
Filler Sieved Size Max (um)/ (%)	75 (sieved)	75 (sieved)
Typical Properties :		
Spiral flow (cm)	85	110
Gel time (sec)	25	30
Specific gravity	1.99	1.99
Tg (degC)	130	135
Thermal expansion -1 (ppm/degC)	10	9
Thermal expansion -2 (ppm/degC)	40	38
Flammability UL-94	V-0	V-0
Flexural strength @ RT (N/mm ²)	185	160
@ 260°C (N/mm²)	21	13
Flexural modulus @ RT (N/mm ²)	24000	25000
@ 260°C (N/mm²)	720	600



Selected Test Vehicles & Impacted products list

Test Vehicles: ST silicon line

- VNH5200ASTR-E VH4603
 - VNH7100BASTR VH7603
 - VND810PTR-E VNE401

Impacted products: ST silicon line

VNH5200ASTR-E
 VNH7070ASTR
 VNH7070BASTR
 VNO1TTTR
 VNH7603
 VNH7100BASTR
 VNH7110ASTR
 VND810PTR-E
 VH4603
 VNE401



Conclusions

- Full qualification activity has been performed in STM in order to qualify the new bill of material for SOIC 16 Leads Narrow package in UTAC (Thailand).
- The new materials are ensuring the same quality and electrical characteristics as the current products assembled in SOIC 16 Leads Narrow.
- Electrical drift analysis and reliability report attached.

